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(54) **DEVICE FOR DRAWING TUBULAR WORKPIECE**

(56) **References Cited**

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(57) **ABSTRACT**

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(58) **Field of Classification Search**

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A device **10** for drawing a tubular workpiece is provided with a drawing die **20** and a drawing plug **30**. The drawing die **20** includes a first curved surface section **1C** from which the workpiece **40** is detached while being reduced in diameter, a die bearing section **2B** arranged radially inward of and downstream of a workpiece separation point **K** of the first curved surface section **1C**, and a guide section **2D** having a second curved surface section **2C** which smoothly continues to an upstream end of the die bearing section **2B** and configured to again come into contact with the workpiece **40** detached from the first curved bearing section **1C** to guide the workpiece to the die bearing section **2B** while reducing a diameter of the workpiece **40**. The drawing plug **30** has a plug bearing section **3B** shorter than a length **L4** of the die bearing section **2B**. The plug bearing section **3B** is arranged at a position corresponding to the die bearing section **2B**.

27 Claims, 5 Drawing Sheets

